

B2000-5 CYCLONE BENDER

TB-0001

04/01

B2000-5 Cyclone Bender serial numbers beginning with "F".

Effective April 1, 2001 the model B2000 Cyclone Bender has been upgraded to a dash 5 version, B2000-5. The latest improvements are: two wheels added to the rear leg assembly, a new electronic circuit control, and a small hook on the pendant control box.

Rear Leg Assembly

The rear leg assembly is completely new, although the part number has not changed. A set of locking casters has been added as a feature that can be installed by the user. When the bender is shipped the legs have solid rests threaded into the bottom of the rear legs. If desired, the rests can be removed and replaced by the casters that are shipped with the bender. The legs on the old units can be removed and replaced with the new style, but the entire leg assembly must be removed, discarded and replaced with the new version.

Electronic Circuit Control

The electronic circuit control BMK-2 has been replaced with a new version called the BMK-3. The installation of a BMK-3 will

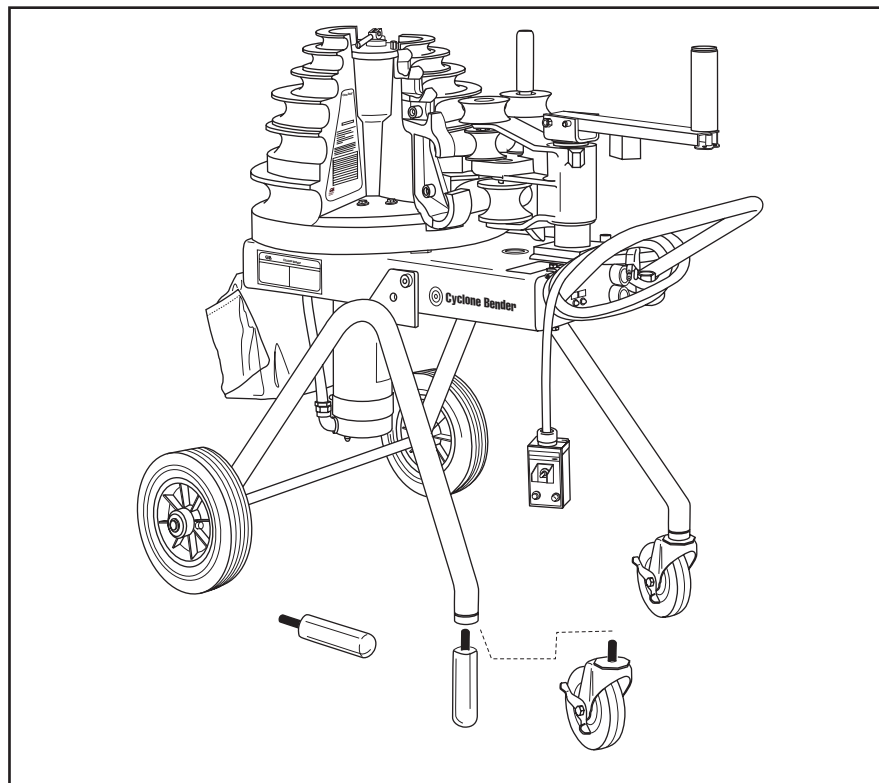
require a new rear handle with electronic circuit installed at the factory. Changes to the control circuit include a lighted ON-OFF switch, a re-settable 15-amp fuse, and an SCR circuit to replace the 25-amp triac. The new items protrude through the handle plate and make the old handle obsolete. The old BMK-2 can still be repaired by replacing the individual components, but we will no longer offer the BMK-2 as an assembly.

Note: The printed circuit boards are not interchangeable between the BMK-3 and the BMK-2.

Hook on Pendant Control

The pendant control has a hook attached to the outer case. The hook provides a means for placing the pendant over the handle, thereby reducing accidental damage.

A new B2000-5 repair parts sheet is enclosed and shows the new part numbers for the changed design.



Call GB Technical Support with any questions regarding the changes. 1-800-624-4320 extension 3329.

