

IMPORTANT: RECEIVING INSTRUCTIONS: Visually inspect all components for shipping damage. If any shipping damage is found, notify carrier at once. Shipping damage is NOT covered by warranty. The carrier is responsible for all repair or replacement costs resulting from damage in shipment.

SAFETY FIRST

IMPORTANT USER SAFETY AND PROTECTION: In setting up systems to fit your operations, care must be taken to select the proper components and design to insure appropriate integration with your operations and existing equipment and that all safety measures have been taken to avoid the risk of personal injury and property damage from your application or system.

GB ELECTRICAL, INC. CANNOT BE HELD RESPONSIBLE FOR DAMAGE OR INJURY CAUSED BY UNSAFE USE, MAINTENANCE OR APPLICATION OF ITS PRODUCTS. Please contact GB Electrical technical service department for assistance if you are in doubt as to the proper safety precautions essential to designing and setting up your particular application.



Important: Leave plugs in the conduit until heating and bending is completed. The plugs help retain heat and help retain conduit shape.

CAUTION To avoid burns to hands, always wear protective welding type gloves when heating and bending PVC conduit.

CAUTION Heated PVC conduit reaches temperatures of approximately 300°F. Do not attempt to install PVC plugs in heated conduit.

Purpose

Gardner Bender PVC plugs are intended for use with GB thermostatically controlled PVC bender blankets, HotBoxes™ or the HotTubes™. One plug is placed in each end of the conduit during heating and bending operations. Installing the PVC plug creates an air tight chamber within the conduit. When the conduit is heated, air trapped inside expands and helps retain original conduit shape. The heat retained helps eliminate premature cooling experienced when ends are left open.

Installation

1. Place the correct size PVC plug into each end of the conduit. The rubber seal should be flush with the conduit.
2. Turn the wing nut clockwise to tighten the seal. Hand tight only. Using tools to tighten the plug could result in conduit distortion and/or damage to the plug.
3. When heating and bending operations are complete, remove the plugs.



PVC Plug Sets

Size	Set
2"-2½"-3"-3½"-4"	BVS-240
4"-5"-6"	BVS-460

PVC Plugs

Size	Model Number
2 Inch	BVP-20
2½ Inch	BVP-25
3 Inch	BVP-30
3½ Inch	BVP-30
4 Inch	BVP-40
5 Inch	BVP-50
6 Inch	BVP-60

REPAIR AND SERVICE INSTRUCTIONS: For repair service and parts contact your nearest GB ELECTRICAL Service Center. The Service Center will provide complete and prompt service on all GB ELECTRICAL products.

PARTS AND SERVICE: For quality workmanship and genuine GB ELECTRICAL parts, select an Authorized GB Service Center for your repair needs. Only repairs performed by an Authorized Service Center displaying the official GB Authorized sign are backed with full factory warranty. Contact GB Electrical (414) 352-4160 for the name of the nearest GB Authorized Service Center.

WARRANTY: GB ELECTRICAL, INC. warrants its products against defects in workmanship and materials for 1 year from date of delivery to user. Chain is not warranted. Warranty does not cover ordinary wear and tear, abuse, misuse, overloading, altered products or use of improper fluid.

WARRANTY RETURN PROCEDURE: When question of warranty claim arises, send the unit to the nearest GB Authorized Service Center for inspection, transportation prepaid. Furnish evidence of purchase date. If the claim comes under the terms of our warranty the Authorized Service Center will REPAIR OR REPLACE PARTS AFFECTED and return the unit prepaid.



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